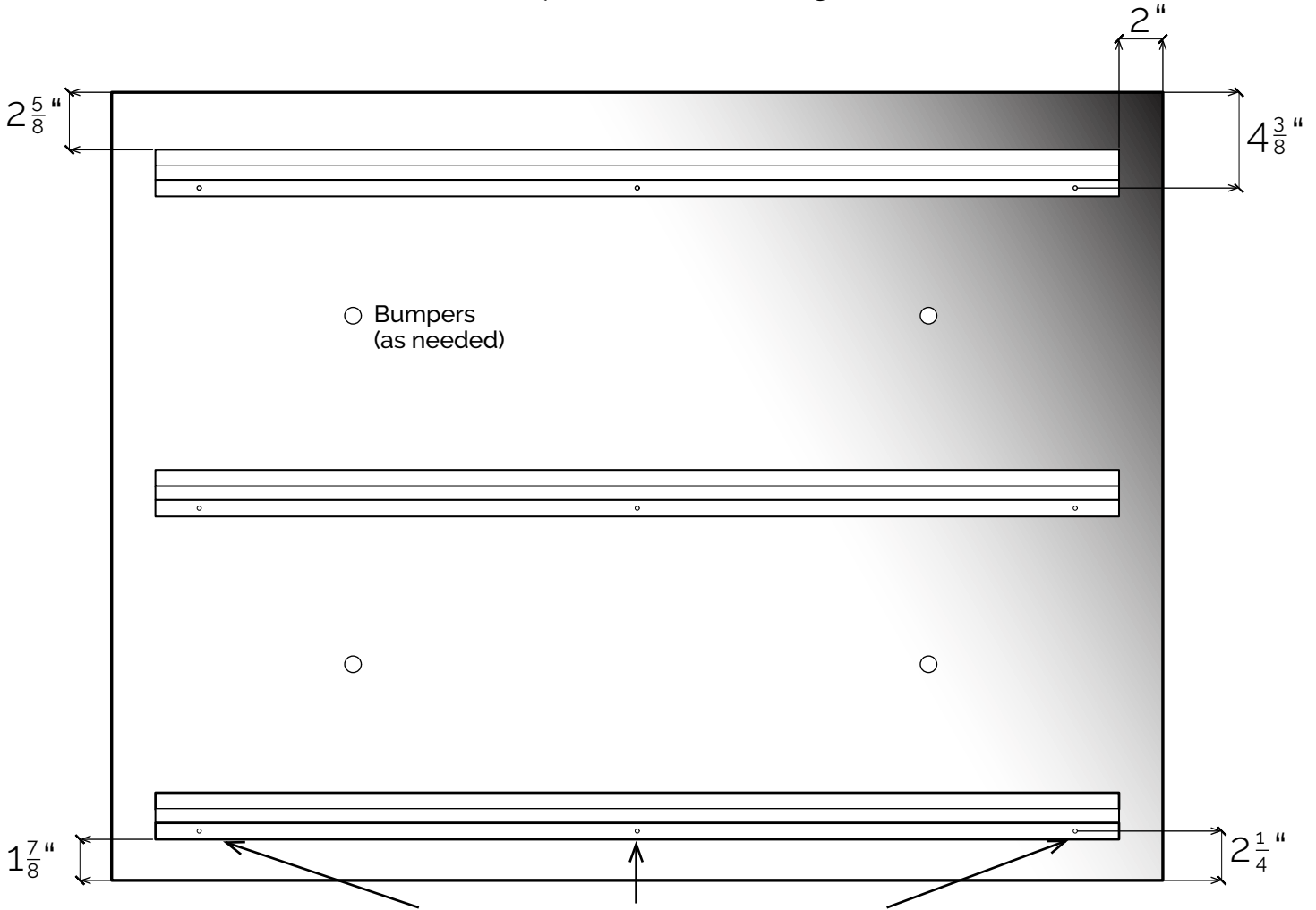


# Merge Frameless Porcelain Mounting Instructions

1/4" square – 1/2" knife edge



Installer to drill 3/16" holes in top and bottom wall brackets within 2" of end of bracket (max). Other drillings to align with studs whenever possible.

Board width in cm/(inches)	Anchors per bracket
122/(48")	3
152/(60")	4
196/(77")	5

**IMPORTANT!** To be properly secured, the board must be fixed in both brackets across the full length at top and bottom in all brackets.

Items included (per board)	
1 set each	2 Top Mounting Brackets 2 Bottom Mounting Brackets 2 Middle Mounting Brackets*
	*Quantity based on height of board
	6 – 10** 2" #8 Self-Tapping Pan Head Screws
	6 – 10** 75lb Screw-type Hollow Wall Anchors
	# Bumpers -quantity based on size of boards
	**Quantity based on width of board

## Merge Frameless Porcelain Mounting Instructions

1/4" square — 1/2" knife edge

### Notes on Installation:

1. ALWAYS anchor the wall mounted brackets into the structural framing (studs) whenever possible. DO NOT exceed recommended spacing between wall anchors.
2. The wall mounted brackets MUST be installed level and parallel to each other with accurate spacing to ensure a safe and proper installation. Always verify spacing by measuring distance between the brackets mounted to the back the markerboard.
3. If the wall is not "flat" shims may be required between the wall mounted bracket and wall surface.
4. Place the rubber bumpers provided, equally spaced, between the brackets as shown to eliminate movement or "bounce" and to ensure a level writing surface and to reduce any unnecessary stress on the board.
5. If additional brackets are in place on the back of the Marker Board, it is **IMPERATIVE** the installers mount all wall brackets provided to guarantee proper performance of the Marker Board.

**WARNING: Danger if improperly installed.** Installation must be done by a qualified professional. Check the suitability of the wall and ceiling, and make sure that the fastening devices will withstand the loads.

For disposal, the components should be divided by type of material if possible. In any case, this product can be recycled at a community recycling center.